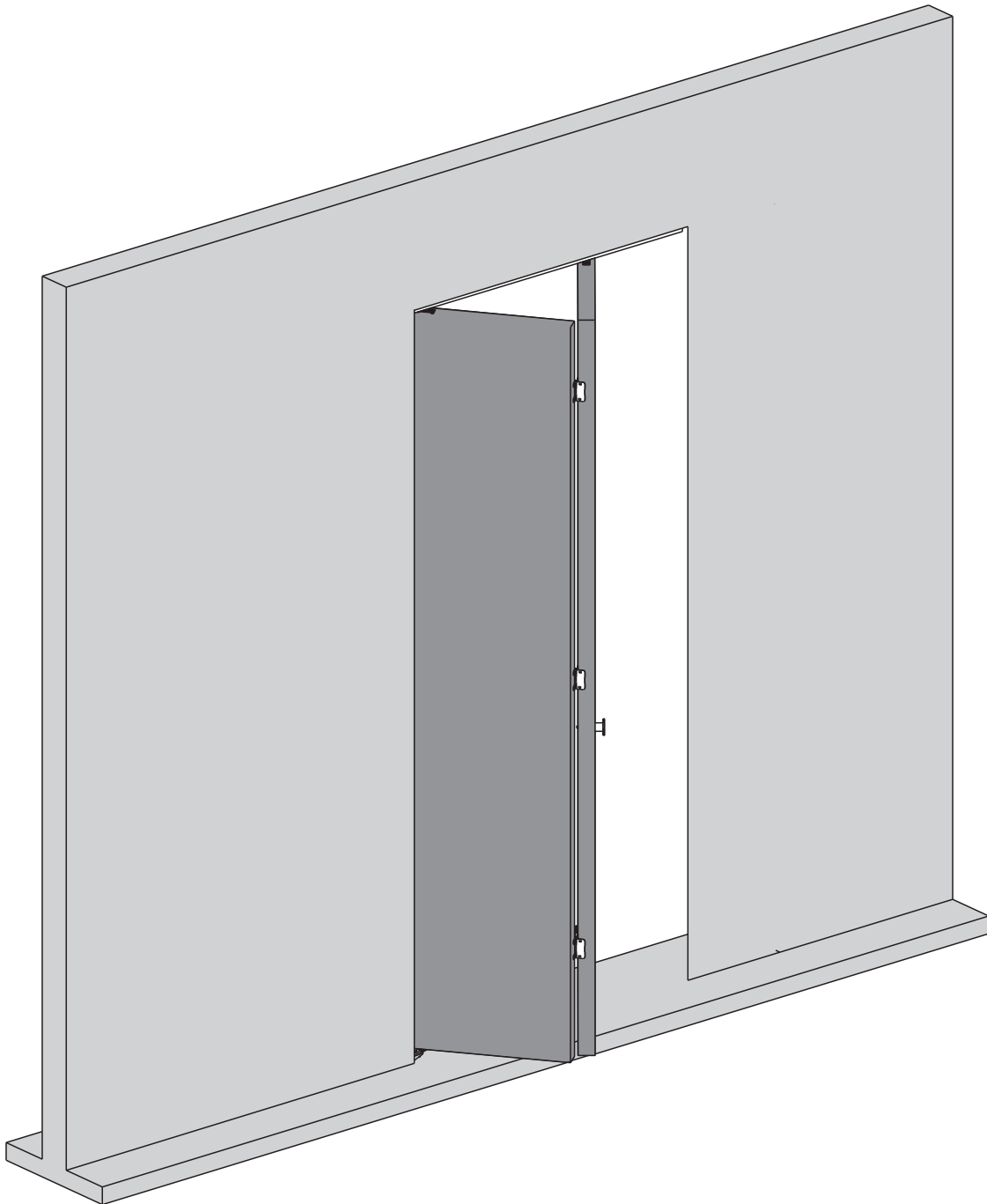
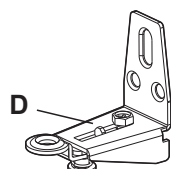
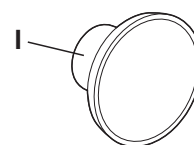
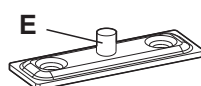
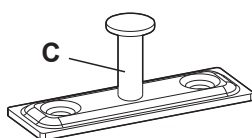
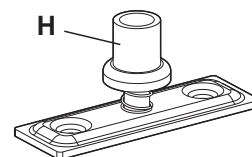
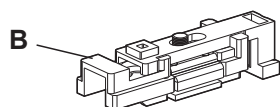
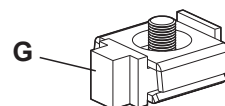
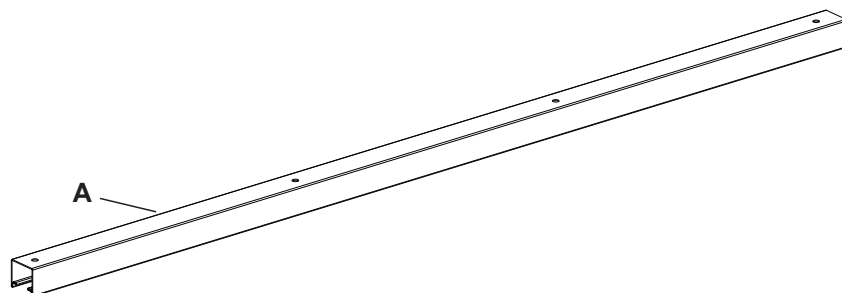


Installation Guide for UWG Heavy-Duty Hardware for Bi-Fold Doors

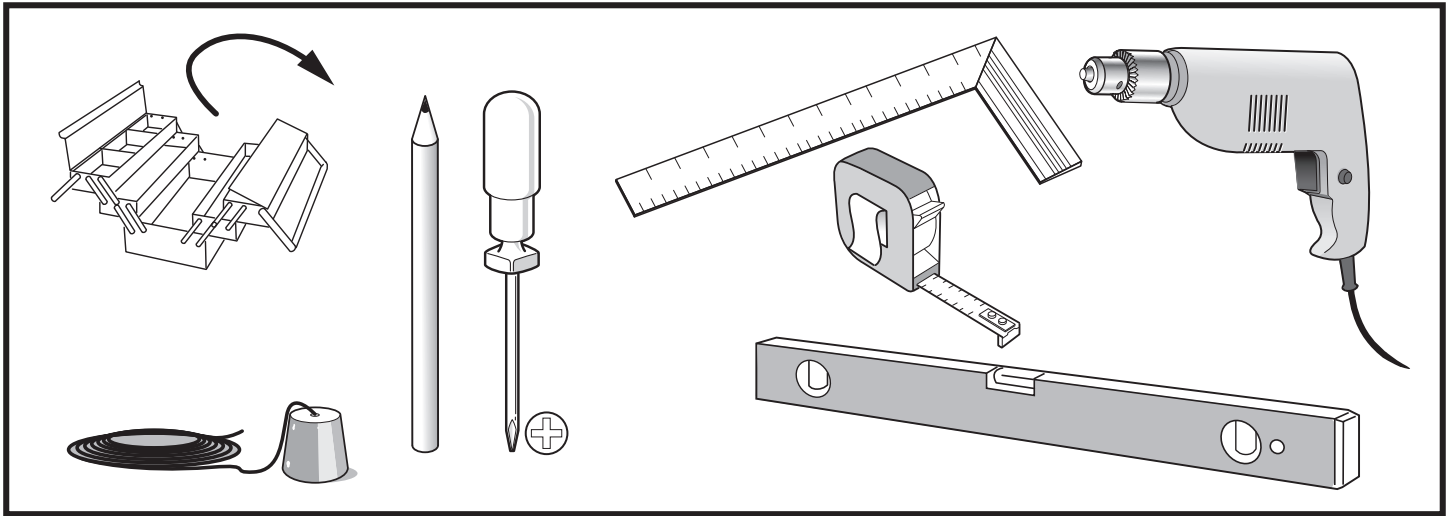


Components list



Pre-installation

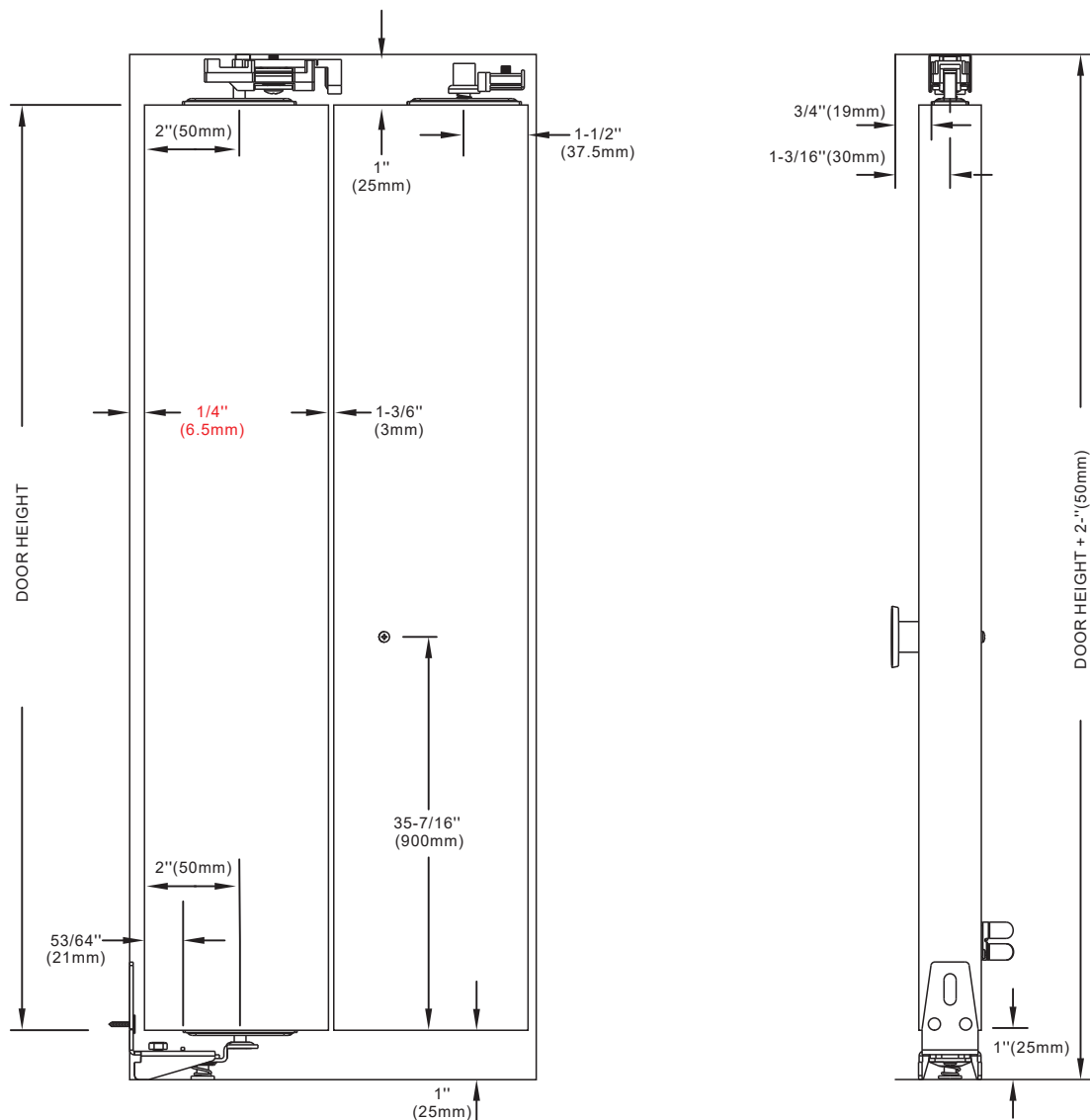
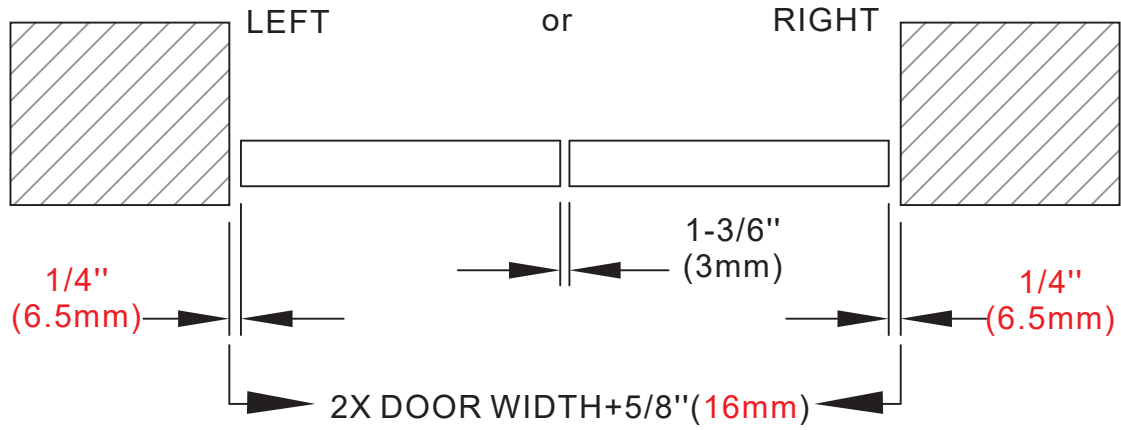
TOOLS REQUIRED



HARDWARE INCLUDED

A (x1) ST4.2x32(x4)	B (x1)	C (x1) ST4.2x25 (x2)
D (x1) ST4.2x25 (x3)	E (x1) ST4.2x25 (x2)	G (x1)
H (x1) ST4.2x25 (x2)	I ST4.2x43 (x1) 25-35mm door ST4.2x53 (x1) 35-45mm door (x1)	(x1)

Installation

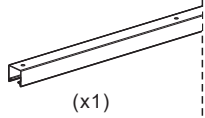


Installation

Step1

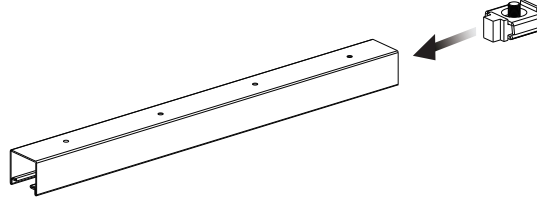
Fasten track 3/4" (19mm) from front edge of head jamb.

A

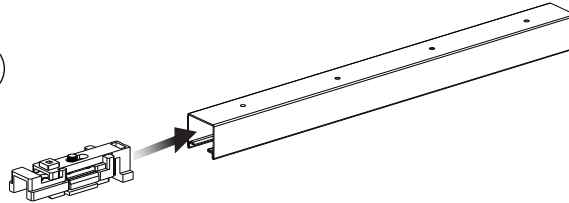


ST4.2x32(x4)

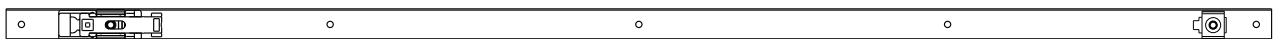
①



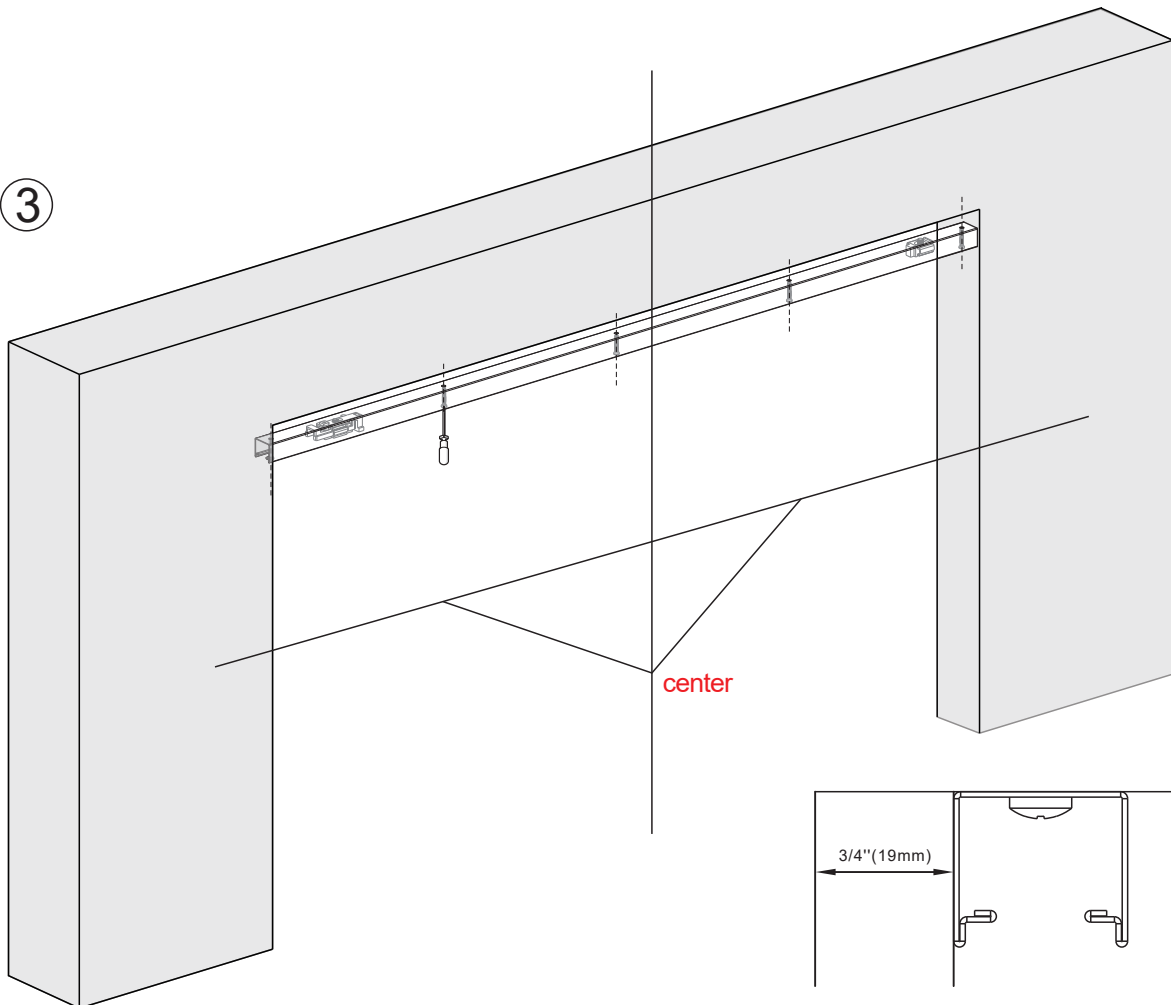
②



top view



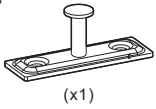
③



Installation

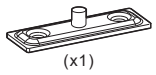
Step2

C



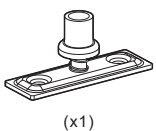
ST4.2x25 (x2)

E



ST4.2x25 (x2)

H

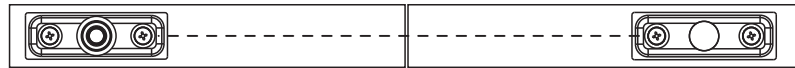


ST4.2x25 (x2)

Install pivot plates to top and bottom of door panel as shown.

RIGHT HAND SWING

TOP OF DOOR



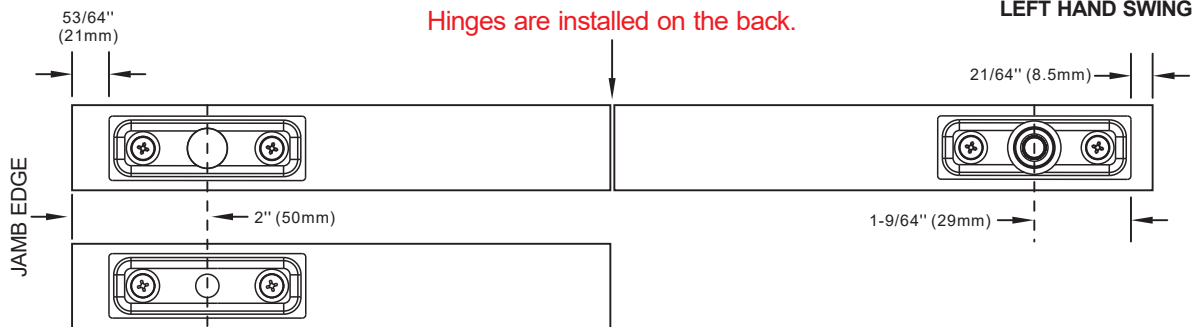
BOTTOM OF DOOR



JAMB EDGE

LEFT HAND SWING

Hinges are installed on the back.



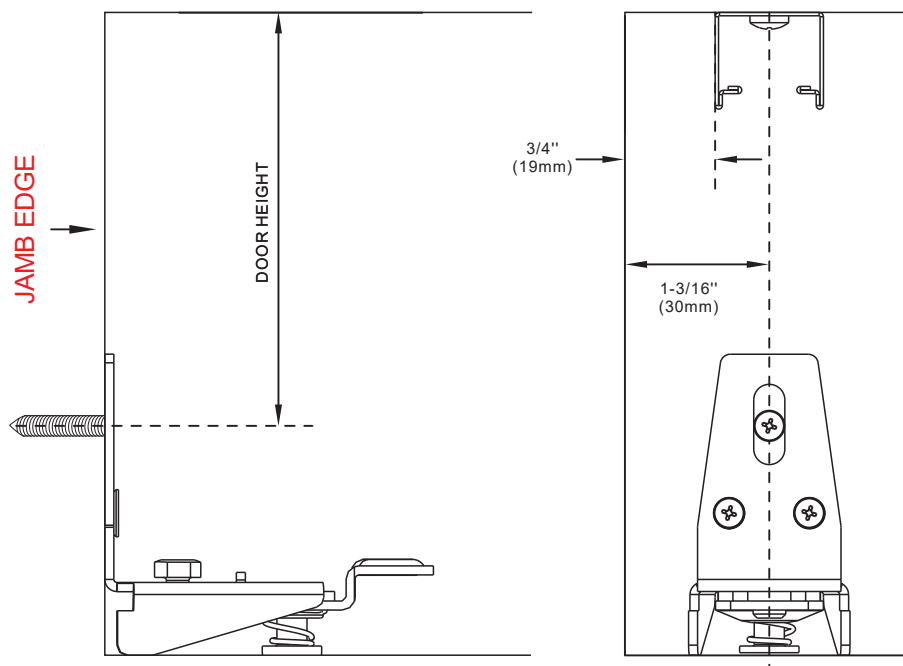
Step3

D



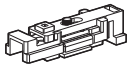
ST4.2x25 (x3)

Mark hole location of bottom pivot bracket on side jamb. Fasten to side jamb with one ST4.2 X 25 flat head screw



Step4

B



(x1)



ST4.2x25 (x2)

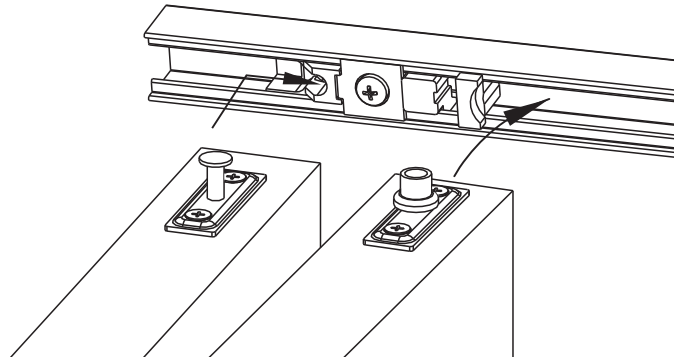
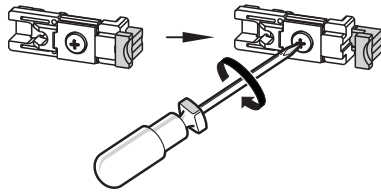
Note: Ensure track bracket lock is in the unlocked position.

(A) Fold door and place panel guide into track. Insert top pivot pin into receptor of track bracket lock and firmly seated.

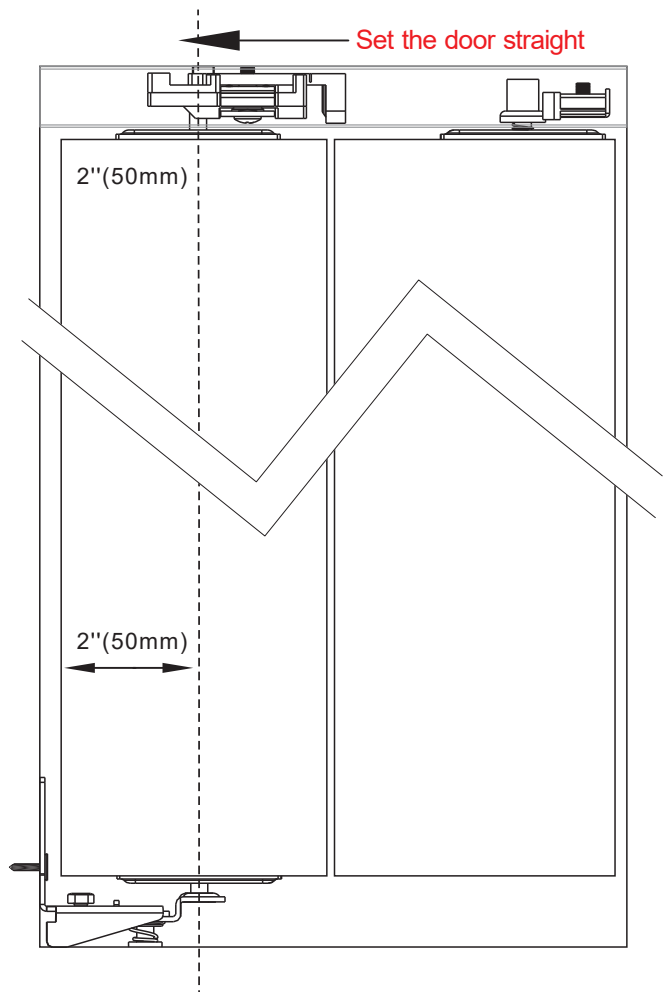
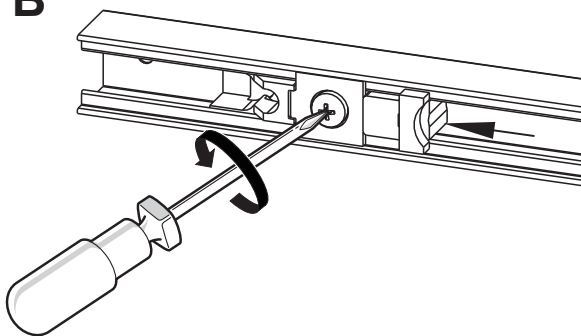
(B) Slide tab lock toward pin so that door panel is hanging from top pivot pin.

(C) Depress bottom pivot bracket socket arm and insert bottom pivot pin. Secure bottom pivot bracket with other 2 screws. Use a wrench for horizontal adjustment through track bracket lock and bottom pivot bracket.

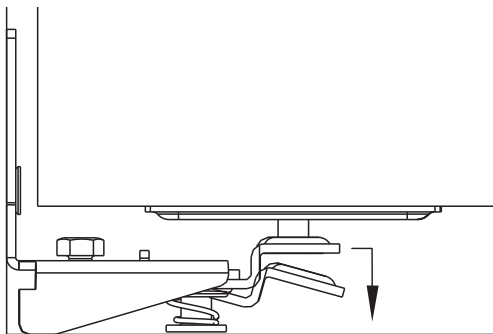
A



B



C



Installation

Step5

Install door pull.

I



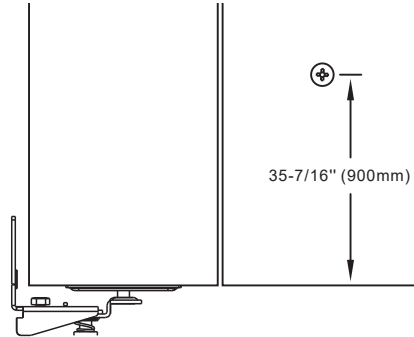
(x1)



ST4.2x43 (x1)
25-35mm door

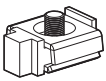


ST4.2x53 (x1)
35-45mm door



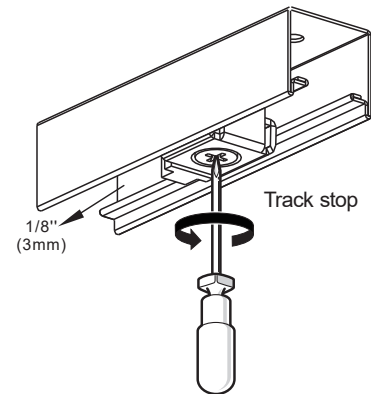
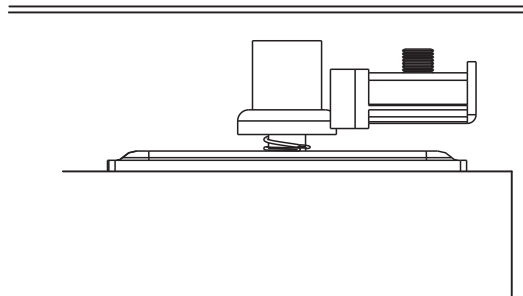
Step6

G



(x1)

Adjust track stop Close doors, slide track stop until it touches panel guide. Then open doors, move track stop 1/8" (3mm) closer to panel guide and tighten. Doors should "snap" shut yet open easily by a slight pull on the pull.



Please screws tighten after competing assemble



info@uwgco.com

Contact us for product details, pricing, and project support.